



COMPRESSED GAS ASSOCIATION, INC.

# SAFETY ALERT

SA-22—2011

14501 GEORGE CARTER WAY, SUITE 103

CHANTILLY, VA 20151

703-788-2700

[cga@cganet.com](mailto:cga@cganet.com)

## POTENTIAL OF CARBONATED BEVERAGE SYSTEMS TO CREATE A LIFE-THREATENING ENVIRONMENT

Recently there have been several incidents involving improperly installed or poorly maintained carbonated beverage systems that have created hazardous concentrations of carbon dioxide (CO<sub>2</sub>) in enclosed areas causing restaurant patrons, employees, and first responders to get sick or die.

Carbon dioxide in the gaseous state is colorless and odorless and not easily detectable. Carbon dioxide can be deadly even when normal oxygen levels are present. Reaching hazardous levels of carbon dioxide can occur quickly and without warning and result in serious health effects or death.

Because gaseous carbon dioxide is 1.5 times heavier than air, leaking carbon dioxide can accumulate at floor level in improperly ventilated or unventilated rooms not necessarily limited to the container's location and in low areas, such as basements. Even small slow leaks can cause hazardous concentrations of carbon dioxide. Ventilation systems should exhaust from the lowest level and allow make-up air to enter at a higher point to maintain a safe environment.

Potential sources of hazardous concentrations of carbon dioxide, when carbon dioxide systems are indoors or in an enclosed outdoor area can include, but are not limited to:

- carbon dioxide storage containers that are not properly vented to a well-ventilated area outside of the building not just into walls or ceilings;
- leaking fittings, connections, piping/tubing/hoses, or storage container plumbing;
- leaking carbonators, syrup pumps, bag in box (BIB) racks (i.e., any equipment using carbon dioxide); and
- leaking beer keg connections and equipment.

Carbon dioxide detectors with alarm systems should be installed in appropriate areas to detect hazardous concentrations of carbon dioxide. Do not depend upon measuring the oxygen content of the air because carbon dioxide can be dangerous even with adequate oxygen for life support.

Carbon dioxide beverage systems, carbon dioxide detectors, and ventilation equipment need to be properly maintained and periodically inspected per the manufacturers' recommendations. Operators and users should be trained to understand the proper installation and operation of carbon dioxide systems and storage containers as well as the properties and hazards of carbon dioxide as provided in CGA G-6, *Carbon Dioxide* [1].

For more detailed information on the proper installation and maintenance of carbon dioxide supply systems, alarm systems, and carbon dioxide containers at customer sites, refer to the original equipment manufacturers' instructions and CGA G-6.5, *Standard for Small, Stationary, Insulated Carbon Dioxide Supply Systems*, and CGA SB-29, *Prevention of Injury and Loss from Carbon Dioxide Delivery to Small Customer Sites* [2, 3].

### References

Unless otherwise specified, the latest edition shall apply.

[1] CGA G-6, *Carbon Dioxide*, Compressed Gas Association, Inc., 14501 George Carter Way, Suite 103, Chantilly VA 20151. [www.cganet.com](http://www.cganet.com)

[2] CGA G-6.5, *Standard for Small, Stationary, Insulated Carbon Dioxide Supply Systems*, Compressed Gas Association, Inc., 14501 George Carter Way, Suite 103, Chantilly VA 20151. [www.cganet.com](http://www.cganet.com)

[3] CGA SB-29, *Prevention of Injury and Loss from Carbon Dioxide Delivery to Small Customer Sites*, Compressed Gas Association, Inc., 14501 George Carter Way, Suite 103, Chantilly VA 20151. [www.cganet.com](http://www.cganet.com)

### Additional References

EIGA Info 24/11, *Carbon Dioxide Physiological Hazards "Not just an asphyxiant!"*, European Industrial Gases Association, Avenue des Arts 3-5 Brussels, Belgium, B-1210. [www.eiga.eu](http://www.eiga.eu)

NFPA 55, *Compressed Gases and Cryogenic Fluids Code*, National Fire Protection Association, 1 Batterymarch Park, Quincy MA 02169-7471. [www.nfpa.org](http://www.nfpa.org)

*Fountain Carbon Dioxide Quality Guideline*, International Society of Beverage Technologists, 14070 Proton Road, Suite 100, LB 9, Dallas TX 75244-3601. [www.bevtech.org](http://www.bevtech.org)

---

### PLEASE NOTE:

The information contained in this document was obtained from sources believed to be reliable and is based on technical information and experience currently available from members of the Compressed Gas Association, Inc. and others. However, the Association or its members, jointly or severally, make no guarantee of the results and assume no liability or responsibility in connection with the information or suggestions herein contained. Moreover, it should not be assumed that every acceptable commodity grade, test or safety procedure or method, precaution, equipment or device is contained within, or that abnormal or unusual circumstances may not warrant or suggest further requirements or additional procedure.

This document is subject to periodic review, and users are cautioned to obtain the latest edition. The Association invites comments and suggestions for consideration. In connection with such review, any such comments or suggestions will be fully reviewed by the Association after giving the party, upon request, a reasonable opportunity to be heard. Proposed changes may be submitted via the Internet at our website, [www.cganet.com](http://www.cganet.com).

This document should not be confused with federal, state, provincial, or municipal specifications or regulations; insurance requirements; or national safety codes. While the Association recommends reference to or use of this document by government agencies and others, this document is purely voluntary and not binding unless adopted by reference in regulations.

A listing of all publications, audiovisual programs, safety and technical bulletins, and safety posters is available via the Internet at our website at [www.cganet.com](http://www.cganet.com). For more information contact CGA at Phone: 703-788-2700, ext. 799. E-mail: [customerservice@cganet.com](mailto:customerservice@cganet.com).

Work Item 11-119  
Carbon Dioxide Committee

FIRST EDITION: 2011

© 2011 The Compressed Gas Association, Inc. All rights reserved. All materials contained in this work are protected by United States and international copyright laws. You may not alter or remove any trademark, copyright or other notice from this work.

**CGA GRANTS PERMISSION TO REPRODUCE THIS SAFETY ALERT**