

STREET TRANSPORTATION DEPARTMENT

DESIGN AND CONSTRUCTION MANAGEMENT

MATERIALS LAB

2018 CITY OF PHOENIX COMPACTION REQUIREMENTS

City of Phoenix Supplements

Trench Excavating, Backfilling and Compaction City Supplement Table 601-3

% Moisture for Trench Backfill Optimum Moisture ±2% (City Supplement 601.3.2 2015)

| City Supplement Table 601-3 (2015) | | | | | | | |
|--|--|--|--|-----------------------------------|--|--|--|
| Minimum Density Required for Trench Backfill | | | | | | | |
| Backfill Type | Location | Surface to 2' Below Surface | From 2' Below Surface to Top of Initial Backfill | Haunching and Initial Backfill | | | |
| I | Under any existing or proposed pavement, curb, gutter, sidewalk or, such construction included in the contract, or when any part of the trench excavation is within 2' of the above. | 100% for Granular 100% for Non- Granular | 95% | 95% | | | |
| II | On any utility easement, street, road or alley right-of- way outside limit (I) | 95% | 95% | 95% | | | |
| ш | Around any structures or exposed utilities | | 95% in all cases | | | | |

Native Subgrade , City of Phoenix Supplement 301 (2015)

% Moisture +2 to -2 % Optimum Moisture (301.3)

301.3 Relative Compaction

| (A) Street Pavement Section | |
|---|---|
| (1) Top 6" Subgrade (under ABC) | 100% for Arterial Streets/Major Streets |
| (2) Top 6" Subgrade (under ABC) | 95% for Collector/Local Streets |
| (3) Top 6" Subgrade (under Asphalt/Concrete) | 100% |
| (B) Sidewalks, Curbs, Gutters, ADA Ramps, Driveways, Driveway Entrances | 95% |
| (1) Marginally Expansive (340.3.1) | 90% (Optimum to +3) |
| (2) Expansive | Treat or Remove & Replace |
| (C) Manholes (Surface to 2' Below Surface) | 100% (City Supplement Table 601-3 2015 |
| (1) Manholes (Under and Around) | 95% (City Supplement Table 601-3 2015 |
| Untreated Base, (ABC) City of Phoenix Supplement 310 (2015) | |

% Moisture +2 to -2 % Optimum Moisture (310.3)

| (A) Below Asphalt Concrete Pavement | 100% |
|--|------|
| (B) Below Portland Cement Concrete Pavement, Driveways, Curb & Gutter, | |
| Sidewalks and Roadway Shoulders | 95% |
| (C) All Other Areas Not Subject to Vehicular Traffic | 95% |
| | |

Asphaltic Concrete Paving City of Phoenix Supplement 321 (2015)

(Asphalt Cores needed to check gauge calibration and/or at inspectors request) MAG 321.10.1

| Table 321-1.1 Asphalt Concrete Mix Temperature at Production Plant | | | | | |
|--|------------------------|------------------------|--|--|--|
| Type of Asphalt | Minimum Temperature °F | Maximum Temperature °F | | | |
| Conventional Asphalt (1/2", 3/4", 1-1/2") | 285 | 325 | | | |
| Rubberized Asphalt | 290 | 350 | | | |

For any pavement courses 2" thick or greater, the atmospheric temperature shall be a minimum of 40 °F and rising. For all pavement surface courses less than 2" thick, the surface temperature on which the course is to be placed, shall be a minimum 50 °F and rising. (City Supplement 321.3 2015)

These requirements are for most City of Phoenix Projects. Check individual project plans/specs for job specific requirements.